

2D Automatic Butt Fusion Welding Machine 60m/Min 70m/Min For Auto Parts

Our Product Introduction

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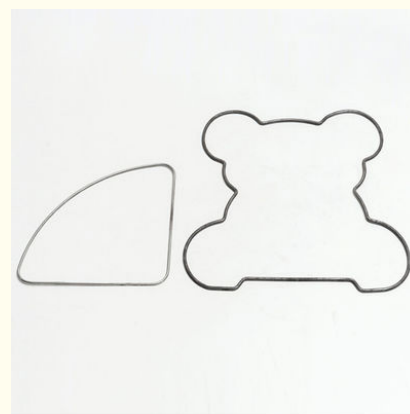
Basic Information

- Place of Origin: Guangdong, China
- Brand Name: Jin Hongxiang
- Certification: CE
- Model Number: J2-6
- Minimum Order Quantity: 1 set
- Price: Negotiable
- Packaging Details: Export safety wooden case
- Delivery Time: 5-10 days or negotiation
- Supply Ability: 50 Set/Sets per Month



Product Specification

- Product Name: 2D Bending Wire Butt Welding Machine
- Machine Type: Fully Automatic
- Core Components: Spring Machine System, Precision Servo, CNC Machining
- Warranty: 1 Year
- Control System: Servo + Spring Machine System + Precision Control Current Electric Box
- Number Axes: 4
- Maximum Wire Speed: 80M/min
- Feature: It Is Fully Automatic, Which Can Bend The Line And The Butt Welding Machine After Bending The Frame, And It Can Be Completed At One Time.
- Wire Delivery Accuracy: $\pm 0.1\text{mm}$
- Input Power: 380V, 50/60HZ
- Port: Shenzhen, China
- Highlight: Automatic Butt Fusion Welding Machine



Product Description

Full automatic 2D bending machine Bending + butt welding



Alias:

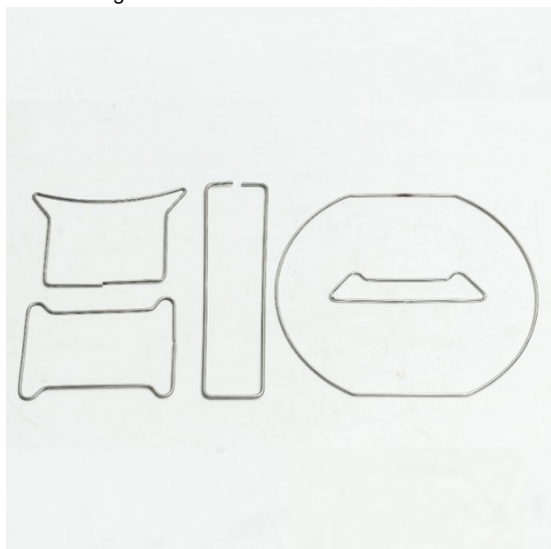
Bending machine, bending and butt welding machine,
bending frame + butt welding machine,
2D bending machine,
2D folding frame machine,

Product Description

All plane forming and bending shapes that need to be butted can be fully automated by this machine.

*Features

1. Automatic bending machine, servo high speed bending and butt welding machine
2. Bent frame + butt welding, it is a molding machine, can bend frame, can bend other 2D shape, all molding machine function has.
3. It can also be butt welded. For the products that need interface, it can directly form butt welding, which is more efficient, labor-saving and more humanized.



Technical parameter

Model	J2DDH2-6MM	J2DDH2-8MM	J2DDH-Y-2-8MM
Number axes	4	4	3
Processing line diameter(MM)	Hard wire ϕ 2-4	Hard wire ϕ 2-6	Hard wire ϕ 2-8
	Flexible cord ϕ 2-6	Flexible cord ϕ 2-8	Flexible cord ϕ 2-10
Number of delivery wheels (Group)	3	3	3
Control system	32-bit high-performance processor, can store 2048 files, programming accuracy 0.01	32-bit high-performance processor, can store 2048 files, programming accuracy 0.01	32-bit high-performance processor, can store 2048 files, programming accuracy 0.01
Maximum wire speed(M/MIN)	80	70	60
Movement direction	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised and lowered, and the positive and negative motion can be realized
Wire delivery accuracy(mm)	± 0.1	± 0.1	± 0.1
Power of butt welding transformer	water-cooling 50KVA	water-cooling 60KVA	water-cooling 50KVA
Solenoid valve and quantity	Taiwan Air TAC 15	Taiwan Air TAC 15	Taiwan Air TAC 12
Input power	380V,50/60HZ	380V,50/60HZ	380V,50/60HZ

widely used

- (1) Auto parts: Children's seat frame, door lock rod, snake spring, including one snake and two snakes, car cat head spring, sun visor rail frame, car seat wire, motorcycle parts, bicycle parts, lift car, etc.
- (2) Daily hardware: kitchen display rack, shelf, egg laying device, cabinet basket, refrigerator rack, toilet rack.
- (3) Wire craft products, lighting molding products, fishing gear parts products, wine rack, family fruit tray, garden flower rack, Christmas wire gifts.
- (4) All kinds of cage processing: bird cage, dog cage, pet cage, breeding cage, rat cage, etc. Hanger, shoe hanger, curtain hook, shelf hook, display hook, etc



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